- (3) Hourly records of whether the flow indicator for bypass lines specified under §63.489(d)(1) was operating and whether a diversion was detected at any time during the hour. Also, records of the times of all periods when the vent is diverted from the control device, or the flow indicator specified in §63.489(d)(1) is not operating.
- (4) Where a seal or closure mechanism is used to comply with §63.489(d)(2), hourly records of whether a diversion was detected at any time are not required.
- (i) For compliance with §63.489(d)(2), the owner or operator shall record whether the monthly visual inspection of the seals or closure mechanism has been done, and shall record the occurrence of all periods when the seal mechanism is broken, the bypass line damper or valve position has changed, or the key for a lock-and-key type configuration has been checked out, and records of any car-seal that has been broken.
 - (ii) [Reserved]
- (5) Records specifying the times and duration of periods of monitoring system breakdowns, repairs, calibration checks, and zero (low-level) and high level adjustments. In addition, records specifying any other periods of process or control device operation when monitors are not operating.
- (f) Aggregate batch vent stream continuous compliance records. In addition to the records specified in paragraphs (b) and (c) of this section, each owner or operator of an aggregate batch vent stream using a control device to comply with §63.487(b)(1) or (b)(2) shall keep the following records readily accessible:
- (1) Continuous records of the equipment operating parameters specified to be monitored under §63.489(b) and listed in Table 6 of this subpart, as applicable, or specified by the Administrator in accordance with §63.492(e), as allowed under §63.489(c), with the exceptions listed in paragraphs (f)(1)(i) and (f)(1)(ii) of this section.
- (i) For flares, the records specified in Table 6 of this subpart shall be maintained in place of continuous records.
- (ii) For carbon adsorbers, the records specified in Table 6 of this subpart

- shall be maintained in place of daily averages.
- (2) Records of the daily average value of each continuously monitored parameter for each operating day determined according to the procedures specified in §63.506(d).
- (3) For demonstrating compliance with the monitoring of bypass lines as specified in §63.489(d), records as specified in paragraph (e)(3) or (e)(4) of this section, as appropriate.
- (g) Documentation supporting the establishment of the batch mass input limitation shall include the information specified in paragraphs (g)(1) through (g)(5) of this section, as appropriate.
- (1) Identification of whether the purpose of the batch mass input limitation is to comply with §63.487(f)(1) or (g)(1).
- (2) Identification of whether the batch mass input limitation is based on the single highest-HAP recipe (considering all products) or on the expected mix of products for the batch front-end process vent as allowed under §63.488(a)(1).
- (3) Definition of the operating year, for the purposes of determining compliance with the batch mass input limitation.
- (4) If the batch mass input limitation is based on the expected mix of products, the owner or operator shall provide documentation that describes as many scenarios for differing mixes of products (i.e., how many of each type of product) as the owner or operator desires the flexibility to accomplish. Alternatively, the owner or operator shall provide a description of the relationship among the mix of products that will allow a determination of compliance with the batch mass input limitation under any number of scenarios.
- (5) The mass of HAP or material allowed to be charged to the batch unit operation per year under the batch mass input limitation.

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§ 63.492 Batch front-end process vents—reporting requirements.

(a) The owner or operator of a batch front-end process vent or aggregate batch vent stream at an affected source

§ 63.492

shall submit the information specified in paragraphs (a)(1) through (a)(6) of this section, as appropriate, as part of the Notification of Compliance Status specified in §63.506(e)(5).

- (1) For each batch front-end process vent complying with §63.487(a) and each aggregate batch vent stream complying with §63.487(b), the information specified in §63.491(b) and §63.491(c), as applicable.
- (2) For each Group 2 batch front-end process vent with annual emissions less than the level specified in §63.488(d), the information specified in §63.491(d)(1)(i).
- (3) For each Group 2 batch front-end process vent with annual emissions greater than or equal to the level specified in §63.488(d), the information specified in §63.491(d)(2)(i).
- (4) For each batch process vent subject to the group determination procedures, the information specified in §63.491(a), as appropriate.
- (5) For each Group 2 batch front-end process vent that is exempt from the batch mass input limitation provisions because it meets the criteria of §63.487(h), the information specified in §63.491(a)(1) through (3), and the information specified in §63.491(a)(4) through (6) as applicable, calculated at the conditions specified in §63.487(h).
- (6) When engineering assessment has been used to estimate emissions from a batch emissions episode and the criteria specified in §63.488(b)(6)(i)(A) or (B) have been met, the owner or operator shall submit the information demonstrating that the criteria specified in §63.488(b)(6)(i)(A) or (B) have been met as part of the Notification of Compliance Status required by §63.506(e)(5).
- (b) Whenever a process change, as defined in §63.488(i)(1), is made that causes a Group 2 batch front-end process vent to become a Group 1 batch front-end process vent, the owner or operator shall notify the Administrator and submit a description of the process change within 180 days after the process change is made or with the next Periodic Report, whichever is later. The owner or operator of an affected source shall comply with the Group 1 batch front-end process vent provisions in §§63.486 through 63.492 in accordance with §63.480(i)(2)(ii).

- (c) Whenever a process change, as defined in $\S63.488(i)(1)$, is made that causes a Group 2 batch front-end process vent with annual emissions less than the level specified in §63.488(d) for which the owner or operator is required to comply with §63.487(g) to have annual emissions greater than or equal to the level specified in §63.488(d) but remains a Group 2 batch front-end process vent, or if a process change is made that requires the owner or operator to redetermine the batch mass input limitation as specified in §63.488(i)(3), the owner or operator shall submit a report within 180 days after the process change is made or with the next Periodic Report, whichever is later. The following information shall be submitted:
- (1) A description of the process change;
- (2) The batch mass input limitation determined in accordance with $\S 63.487(f)(1)$.
- (d) The owner or operator is not required to submit a report of a process change if one of the conditions specified in paragraphs (d)(1) or (d)(2) of this section is met.
- (1) The change does not meet the description of a process change in §63.488(i).
- (2) The redetermined group status remains Group 2 for an individual batch front-end process vent with annual emissions greater than or equal to the level specified in \$63.488(d) and the batch mass input limitation does not decrease, or a Group 2 batch front-end process vent with annual emissions less than the level specified in \$63.488(d) complying with \$63.487(g) continues to have emissions less than the level specified in \$63.488(d) and the batch mass input limitation does not decrease.
- (e) If an owner or operator uses a control device other than those specified in §63.489(b) and listed in Table 6 of this subpart or requests approval to monitor a parameter other than those specified in §63.489(b) and listed in Table 6 of this subpart, the owner or operator shall submit a description of planned reporting and recordkeeping procedures, as specified in §63.506(f), as

part of the Precompliance Report as required under §63.506(e)(3). The Administrator will specify appropriate reporting and recordkeeping requirements as part of the review of the Precompliance Report.

- (f) Owners or operators of affected sources complying with §63.489(d), shall comply with paragraph (f)(1) or (f)(2) of this section, as appropriate.
- (1) Submit reports of the times of all periods recorded under §63.491(e)(3) when the batch front-end process vent is diverted away from the control device through a bypass line, with the next Periodic Report.
- (2) Submit reports of all occurrences recorded under §63.491(e)(4) in which the seal mechanism is broken, the bypass line damper or valve position has changed, or the key to unlock the bypass line damper or valve was checked out, with the next Periodic Report.

[62 FR 46925, Sept. 5, 1996, as amended at 65 FR 38065, June 19, 2000]

$\S 63.493$ Back-end process provisions.

Owners and operators of new and existing affected sources shall comply with the requirements in §§ 63.494 through 63.500. Owners and operators of affected sources whose only elastomer products are latex products, liquid rubber products, or products produced in a gas-phased reaction process are not subject to the provisions of §§ 63.494 through 63.500. If latex or liquid rubber products are produced in an affected source that also produces another elastomer product, the provisions of §§ 63.484 through 63.500 do not apply to the back-end operations dedicated to the production of one or more latex products or to the back-end operations during the production of a latex product. Section 63.494 contains residual organic HAP limitations. Compliance with these residual organic HAP limitations may be achieved by using either stripping technology, or by using control or recovery devices. If compliance with these limitations is achieved using stripping technology, the procedures to determine compliance are specified in §63.495. If compliance with these limitations is achieved using control or recovery devices, the procedures to determine compliance are specified in §63.496, and associated

monitoring requirements are specified in §63.497. Recordkeeping requirements are contained in §63.498, and reporting requirements in §63.499. Section 63.500 contains a limitation on carbon disulfide emissions from affected sources that produce styrene butadiene rubber using an emulsion process. Table 8 to this subpart contains a summary of compliance alternative requirements for these sections.

[65 FR 38065, June 19, 2000]

§63.494 Back-end process provisions residual organic HAP limitations.

- (a) The monthly weighted average residual organic HAP content of all grades of elastomer processed, measured after the stripping operation [or the reactor(s), if the plant has no stripper(s)] as specified in §63.495(d), shall not exceed the limits provided in paragraphs (a)(1) through (a)(4) of this section, as applicable. Owners or operators of affected sources shall comply with the requirements of this paragraph using either stripping technology or control or recovery devices.
- (1) For styrene butadiene rubber produced by the emulsion process:
- (i) A monthly weighted average of 0.40 kg styrene per megagram (Mg) latex for existing affected sources; and
- (ii) A monthly weighted average of 0.23 kg styrene per Mg latex for new sources;
- (2) For polybutadiene rubber and styrene butadiene rubber produced by the solution process:
- (i) A monthly weighted average of 10 kg total organic HAP per Mg crumb rubber (dry weight) for existing affected sources; and
- (ii) A monthly weighted average of 6 kg total organic HAP per Mg crumb rubber (dry weight) for new sources.
- (3) For ethylene-propylene rubber produced by the solution process:
- (i) A monthly weighted average of 8 kg total organic HAP per Mg crumb rubber (dry weight) for existing affected sources; and
- (ii) A monthly weighted average of 5 kg total organic HAP per Mg crumb rubber (dry weight) for new sources.
- (4) There are no back-end process operation residual organic HAP limitations for neoprene, Hypalon $^{\rm TM}$, nitrilebutadiene rubber, butyl rubber,